Edelbrock Cat-back Exhaust System
Catalog #5711
for 2007-2008 1500 Standard, Extended, & Crew Cab with Short Bed (New Body Style) Pick-Up, 4.8L & 5.3L V8, 2 & 4 W/D
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-back Exhaust System. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628** , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com.**

Suggested Tools for Installation:

- ❑ 3/8" ratchet set with SAE and metric sockets
- ❑ Jackstands and jack
- ❑ 9/16” & 15mm wrench
- ❑ Liquid penetrant and rubber lubricant

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts.

   Note: Some GM Trucks have a brace bar attached to the left and right side frame rails. Remove bolt and swing bar out of the way during installation.
4. Remove the bolts and clamps from the system and lubricate the rubber hangers.
5. Use a pry bar to pull the rubber isolators off of the pipe hangers.
6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

ASSEMBLY

1. Bolt I-Pipe to factory outlet flange (behind catalytic converters). Install hanger clamp assembly #23-4099 onto I-pipe and engage hanger bar into OE isolator and snug the clamp. **Note:** Do not tighten flange bolts at this time, (snug only).
2. Slip the muffler onto the intermediate pipe with a 3" band clamp on the front. **Note:** Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
3. Install a 3” band clamp onto the outlet of the muffler. Slip the overaxle pipe into outlet of muffler.
4. Install hanger clamp assembly #23-4100 behind band clamp and engage into OE isolator. Install hanger clamp assembly #23-4042 onto outlet end of overaxle pipe and engage into OE isolator. Snug clamps for adjustments later.
5. Slip tailpipe onto overaxle pipe, and install 3” band clamp.
6. Working from the front of the system, align and tighten each pipe from the cat-back.
7. Check for clearance to body, frame, suspension and driveline as you tighten the system from front to rear.
8. Re-attach the brace bar to frame rail (if equipped).
9. Check for leaks and correct, if any are found.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

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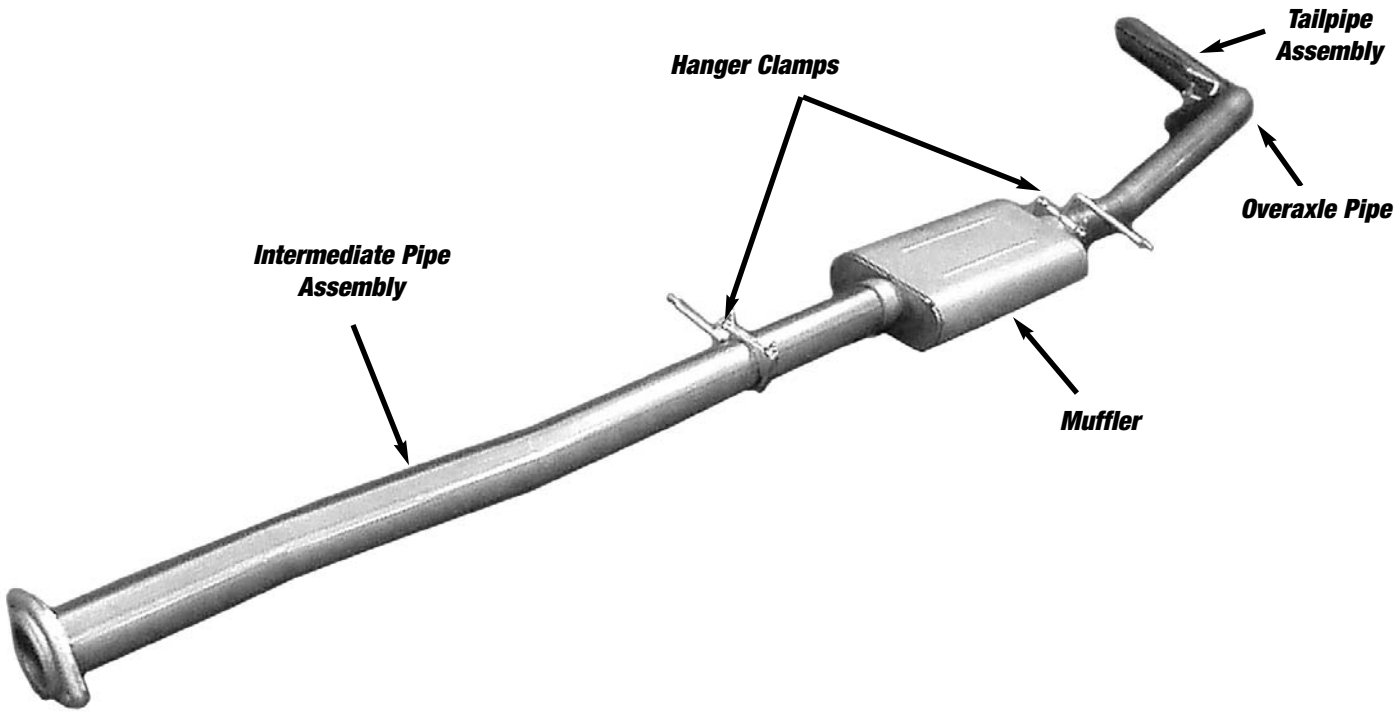
KIT CONTENTS

Qty.	Part #	Description
❑ 1	25-3282	I-Pipe Extended & Crew Cab
❑ 1	25-3295	I-Pipe Standard Cab
❑ 1	25-3166	Overaxle Pipe
❑ 1	25-3157	Tail Pipe
❑ 1	25-55725	Muffler

Qty.	Part #	Description
❑ 2	46-6613	3” Band Clamps
❑ 1	23-4099	Hanger / Clamp Assembly
❑ 1	23-4042	Hanger / Clamp Assembly
❑ 1	23-4100	Hanger / Clamp Assembly



WARNING: Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

WARNING: These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If you original system has been modified, Edelbrock will not warranty fit or performance.

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